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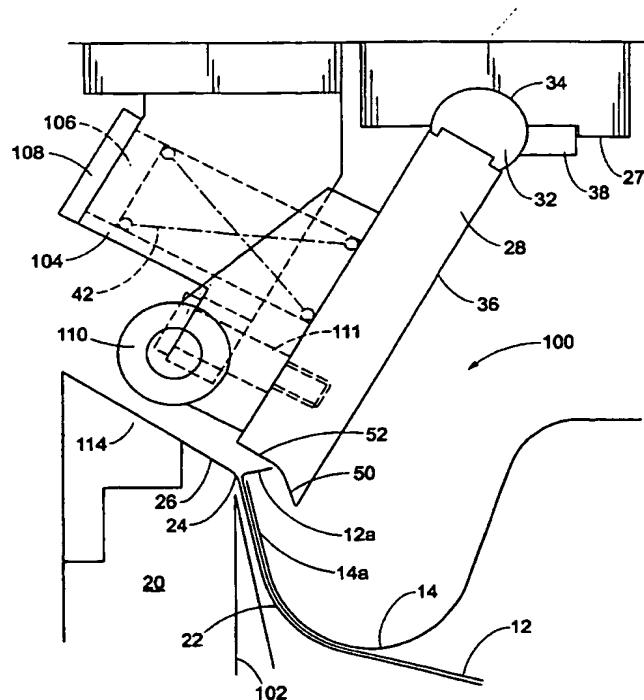
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- (71) Applicant and
- (72) Inventor: STEFANEK, Ronald, C. [US/US]; 9537 Silica Sand Road, Garrettsville, OH 44231 (US).
- (74) Agent: FAGAN, Christopher, B.; Fay, Sharpe, Fagan, Minnich & McKee, LLP, Suite 700, 1100 Superior Avenue, Cleveland, OH 44114-2518 (US).
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(54) Title: HEMMING APPARATUS AND METHOD



(57) Abstract: In accordance with the present invention, an improved apparatus and method for prehemming and hemming is provided. More particularly, the improved apparatus and method is for folding an edge portion of a curved arcuate panel to create a hem in a single cycle of operation with a single hemming swing steel pressed only in the vertical direction. The apparatus and method use an anvil for supporting an associated assembly of the outer skin and the inner panel, an upper body, and a steel mounted to the upper

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